

Wet End - Process Formulation (RETAN)


N29 DORIS wet end.xlsx

Date:

Technician:

Company: FASHION S/S 2026

Type of Leather: Shoe Upper & Leather Goods

Aim of Trial: N29 DORIS

Trial - N°:
Color:
Piece count:
Substance: 1,2-1.4mm

Project - N°:
Material: WB 蓝皮

Weight:
% refer to: SHAVED WEIGHT 削匀重

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		250,00	0,000	Water水	35			
		0,50	0,000	Formic acid甲酸				
		0,50	0,000	BORRON® SAF-A		4	30	pH:3,6
Drain控水			0,000					
		100,00	0,000	Water水	35			
		0,50	0,000	Formic acid甲酸		10	10	
	+	6,00	0,000	TANIGAN® FAO LIQ			40	
	+	6,00	0,000	TANIGAN® MBO-A LIQ		3		
		2,00	0,000	CORIPOL® SLG-A		3	120	pH: 3,7
	+	2,00	0,000	SELLASOL® NG LIQ				
		1,00	0,000	sodium formate甲酸钠			20	
	+	1,00	0,000	sodium bicarbonate小苏打			60	pH: 4,6
Drain控水			0,000					
		200,00	0,000	Water水	30		10	
Drain控水			0,000					
		50,00	0,000	Water水	30			
		8,00	0,000	TANIGAN® MBO-A LIQ				
		4,00	0,000	SELLASOL® TN-A LIQ				
		6,00	0,000	TANIGAN® PURE T-A			30	
			0,000					
	+	2,00	0,000	CORIPOL® SLG-A				
		2,00	0,000	LUBRITAN™ SPE		4	20	
			0,000					
	+	10,00	0,000	QUEBRACHO		2		
		7,00	0,000	TANIGAN® PURE T-A				
		4,00	0,000	SELLASOL® TN-A LIQ				
		7,00	0,000	TANIGAN® MBO-A LIQ				
		0,30	0,000	sodium bicarbonate小苏打				
		4,00	0,000	SELLASOL® BC/7			120	AON自动过夜
			0,000					pH: 4,7
	+	5,00	0,000	LEVOTAN® AT 01		4	45	
			0,000					
	+	100,00	0,000	Water水	50			
		0,50	0,000	Formic acid甲酸			10	
		1,00	0,000	Formic acid甲酸			30	pH:3,8
Drain控水			0,000					
		200,00	0,000	Water水	50		10	
Drain控水			0,000					
		150,00	0,000	Water水	50			
		4,00	0,000	BORRON® A				
		4,00	0,000	CORIPOL® LEO				
		2,00	0,000	CORIPOL® PURE N				
		0,50	0,000	BORRON® SAF-A		4	60	
			0,000					
		1,00	0,000	Formic acid甲酸		10	30	pH:4,3
Drain控水			0,000					
		200,00	0,000	Water水				
Drain控水		2,00	0,000	CORIPOL® SFC NEW			20	
			0,000					
			0,000					
			0,000					

Mechanical Operation:

sam, set out, vacuum 180°45°C, hang dry, stake.
挤水, 伸展, 真空45度 180秒, 挂晾干燥, 振软

Process Information:
Running Time:

11 hrs 05 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.