Wet End - *Process Formulation (RETAN)*

TFL

N32 VANILLA wet end.xlsx

Date:		**10-Jul-2024**
Technician:		**Tempesti**

Company:	**FASHION S/S 2026**		
Type of Leather:	**Shoe Upper & Leather Goods**	***Trial - N°:***	
Aim of Trial:	**NAPPA纳帕**	***Color:***	**beige**
		Piece count:	
Project - N°:	**N32 VANILLA**	***Substance:***	**0,9-1 mm**
Material:	calf X-Tan小牛皮X-Tan白湿皮	***Weight:***	
% refer to:	**SHAVED WEIGHT 削匀重**	***Drum - N°:***	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water水	35°C			
		0,50		CORIPOL® FCT				
		0,30		BORRON® ADN			30	
Drain控水								
		80,00		Water水	30°C			
		2,00		SELLASOL® NG LIQ				
		1,00		sodium formate甲酸钠			30	
		15,00		TANIGAN® MBO-A LIQ				
		9,00		tara				
		4,00		RETINGAN® LFC			60	
		4,00		CORIPOL® AT				
		4,00		CORIPOL® LEO				
		2,00		CORIPOL® Pure LW				
		0,50		BORRON® SAF-A			30	
		15,00		TANIGAN® MBO-A LIQ				
		9,00		tara				
		4,00		RETINGAN® LFC				
		1,00		BORRON® Z			30	
		x		dyestuffs染料			240	automatic自动过夜
		100,00		Water水	50°C			
		x		Formic acid甲酸			30	
Drain wash控水水洗								
		70,00		Water水	50°C			
		6,00		CORIPOL® LEO				
		6,00		CORIPOL® Pure LW				
		4,00		CORIPOL® AT				
		1,00		BORRON® SAF-A			60	
		4,00		TANIGAN® MBO-A LIQ			30	
		0,50		Formic acid甲酸			30	

Mechanical Operation:		***Process Information:***	
set out，vacuum 90"40°C 伸展，真空40度 90秒			
		Running Time:	**9 hrs 30 min**