Wet End - Process Formulation (RETAN)



N32 VANILLA wet end.xlsx		Date:	10-Jul-2024
		Technician:	Tempesti
Company:	FASHION S/S 2026		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	NAPPA纳帕	Color:	beige
		Piece count:	
Project - N°:	N32 VANILLA	Substance:	0,9-1 mm
Material:	calf X-Tan小牛皮X-Tan白湿皮	Weight:	
% refer to:	SHAVED WEIGHT 削匀重	Drum - N°:	

Operation	Add	%	Weight	Product	Тетр.	Dilution	Time	Control
			in kg		in °C	(1 : x)	in min	
		300,00		Water水	35°C			
		0,50		CORIPOL® FCT				
		0,30		BORRON® ADN			30	
Drain控水								
		80,00		Water水	30°C			
		2,00		SELLASOL® NG LIQ				
		1,00		sodium formate甲酸钠			30	
		15,00		TANIGAN® MBO-A LIQ				
		9,00		tara				
		4,00		RETINGAN® LFC			60	
		4,00		CORIPOL® AT				
		4,00		CORIPOL® LEO				
		2,00		CORIPOL® Pure LW				
		0,50		BORRON® SAF-A			30	
		15,00		TANIGAN® MBO-A LIQ				
		9,00		tara				
		4,00		RETINGAN® LFC				
		1,00		BORRON® Z			30	
		Х		dyestuffs染料			240	automatic自动过夜
		100,00		Water水	50°C			
		х		Formic acid甲酸			30	
Drain wash控水水券	Ġ							
		70,00		Water水	50°C			
		6,00		CORIPOL® LEO				
		6,00		CORIPOL® Pure LW				
		4,00		CORIPOL® AT				
		1,00		BORRON® SAF-A			60	
		4,00		TANIGAN® MBO-A LIQ			30	
		0,50		Formic acid甲酸			30	

Mechanical Operation:

set out, vacuum 90"40°C 伸展, 真空40度 90秒

Process Information:

Running Time: 9 hrs 30 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for

practical use or application.