

Wet End - Process Formulation (RETAN)



N33 CIRCE wet end.xlsx

Date: 1-Jun-2024
Technician: LLS/J.C.P

Company:	FASHION S/S 2026		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	WE 70/2024
Aim of Trial:	NAPPA MILLED NO GRAIN PASTEL SHADE浅色无松面摔软纳帕	Color:	GREY
		Piece count:	6 sides
Project - N°:	N33 CIRCE	Substance:	1,2 mm
Material:	WB PALOMERAS ITALIA意大利蓝皮	Weight:	
% refer to:	SHAVED WEIGHT 削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	30			
		0,20		BORRON® SAF-A				
		0,20		Oxalic acid草酸			30'	
Drain控水								
		100,00		Water水	30			
		2,00		CORIPOL® SLG-A		3	20'	
		2,00		CHROME 26/33%			30'	
		4,00		BLANCOROL® RC			90'	autom. O.N 5' x 30'
Drain控水								
		150,00		Water水	30			
		2,00		SELLASOL® NG LIQ			20'	
		1,50		sodium formate甲酸钠			20'	
		0,50		sodium bicarbonate小苏打			20'	
		2,00		LEVOTAN® L			60'	pH 5.5
Drain控水								
		100,00		Water水	30			
		6,00		BAYKANOL® SL			30'	
		10,00		TANIGAN® MBO-A LIQ			30'	
		6,00		LEVOTAN® HPP				
		6,00		RETINGAN® LFC			20'	
		4,00		MAGNOPAL® HS			20'	
		5,00		TANIGAN® PURE T-A			30'	
		5,00		SELLATAN® TMC			30'	
		X		dyrstuff染料				
							45'	
	+	50,00		Water水	50			
		4,00		LEVOTAN® HPP				
		2,00		CORIPOL® SLG-A		3		
	+	2,00		LEVOTAN® L			45'	
	+	2,00		MAGNOPAL® HS			30'	
	+	1,00		Formic acid甲酸			20'	
Drain控水		1,00		Formic acid甲酸			20'	
		200,00		Water水	20		10'	

Mechanical Operation:

sam,set out, vacuum 90"45°C,hang dry, condition,shake
伸展，真空45度 90秒,挂晾干重，回潮，振软

Process Information:

Running Time: 0 hrs 0 min

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