

Wet End - Process Formulation (RETAN)



N4 VAN DICK wet end.xlsx

Date: 2-Oct-2024
Technician: ALBIERO

Company:	FASHION S/S 2026	Trial - N°:	4
Type of Leather:	Furniture Leather	Color:	TPX 12-0921
Aim of Trial:	N4 VAN DICK	Piece count:	6 SIDES
Project - N°:		Substance:	1,4-1,5
Material:	NBT	Weight:	25,000 kg
% refer to:	shaved weight削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	35			
		0,20		BORRON® ADN				
		0,20		Formic acid甲酸			30	pH= 3,4
Drain								
		100,00		Water水	35			
		4,00		LEVOTAN® AT 01			30	
		2,00		TANIGAN® PAK				
		1,50		sodium bicarbonate小苏打			15	
		4,00		LEVOTAN® LB				
		2,00		CORIPOL® SG			30	
		6,00		TANIGAN® VRO LIQ			30	
		6,00		TANIGAN® MBO-A LIQ			30	
		2,00		sodium bicarbonate小苏打			180	AUTOMATIC O/N
		0,00		IN THE MORNING次日	0			pH= 6,5
Drain		0,00						
		200,00		Water水	30		10	
		0,00						
		30,00		Water水	30			
		3,00		BAYKANOL® PR-A				
		1,00		TANIGAN® SR	0		0	
		3,00		LEVOTAN® RV			20	
		1,00		SELLA® FAST BROWN HF-G			45	
		100,00		Water水	55		10	
		3,00		LEVOTAN® LS				
		7,00		CORIPOL® Pure LW	0		40	
		3,00		LEVOTAN® AT 01			30	
		1,50		Formic acid甲酸			30	
		2,00		Formic acid甲酸			30	
		2,00		Formic acid甲酸			60	pH= 3,5
Drain		0,00					0	
		200,00		Water水	20		10	
		0,50	0,125	Formic acid甲酸			30	
drain 控水			0,000					

Mechanical Operation:

Toggle dry 50°C
绷板干燥50°C

Process Information:

Running Time: 11 hrs 00 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
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