

Wet End - Process Formulation (RETAN)



N7 KODIAK wet end.xlsx

Date: 2-Oct-2024
Technician: ALBIERO

Company:	FASHION S/S 2026	Trial - N°:	7
Type of Leather:	Furniture Leather	Color:	TPX 17-1449
Aim of Trial:	N7 KODIAK	Piece count:	6 SIDES
Project - N°:		Substance:	1,4-1,5
Material:	NBT	Weight:	25,800 kg
% refer to:	shaved weight削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	35			
		0,30		BORRON® A-A				
		1,00		Oxalic acid草酸			60	pH=2,3
drain wash控水水洗								
		100,00		Water水	35			
		2,00		sodium formate甲酸钠				
		2,00		SELLASOL® NG gran				
		2,00		CORIPOL® SG				
		1,00		Ammonium bicarbonate碳铵				
		1,50		sodium bicarbonate小苏打				
		1,00		OROPON® ANZ			240	AUTOMATIC O/N
				IN THE MORNING次日			10	pH=6,4
drain wash控水水洗								
		100,00		Water水	30			
		0,30		BORRON® Z			10	
		2,00		SELLASOL® TN			10	
		3,00		Chestnut				
		6,00		Quebracho				
		4,00		Mimosa FS			60	
		150,00		Water水	40		10	
		1,50		Formic acid甲酸			30	
		2,00		Chrome				
		5,00		TANIGAN® BNO LIQ			60	
drain wash控水水洗								
		100,00		Water	55			
		0,30		BORRON® Z			10	
		7,00		CORIPOL® MK-A				
		2,00		CORIPOL® SG				
		1,50		CORIPOL® Pure LC-A				
		0,50		BORRON® SAF-A			90	
		4,00		TANIGAN® BNO LIQ			30	
		2,00		Formic acid甲酸			30	
drain wash控水水洗								
		50,00		Water水	20			
		0,30		BORRON® Z			5	
		0,50		Ammonia氨水				
		0,50		INVADERM® LU				
		4,00		BAYKANOL® SL			5	
		1,50		SELLA® FAST ORANGE A				
		3,00		SELLA® FAST BROWN HC			60	
		200,00		Water水	55			
		1,50		Formic acid甲酸			10	
		1,50		Formic acid甲酸			30	
drain wash控水水洗								
		200,00		Water水	20			
		0,30		BORRON® Z			10	
drain wash控水水洗								

Mechanical Operation:

Toggle dry 50°C
绷板干燥50°C

Process Information:

Running Time: 12 hrs 50 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..