

Wet End - Process Formulation (RETAN)



N8 ACERO wet end.xlsx

Date:

19-Aug-2024

Technician:

ACI

Company: FASHION S/S 2026

Type of Leather: Shoe Upper & Leather Goods

Aim of Trial: N8 ACERO

Trial - N°:

Color:

Piece count: 5 pieces

Project - N°: W/B GOAT SKINS(INDIAN)印度山羊蓝皮

Substance: 0,8-0,9mm

Material: NBT

Weight: 2.5kg

% refer to: shaved weight削匀重

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
wet back		200,00		Water水	40			
回水		0,50		BORRON® SAF-A				
		0,50		BORRON® SE				
		0,50		PELTEC® C			60	Check for proper wetback and shear 检查是否适当回水
drain控水		200,00		Water水	30		10	
drain控水								
		100,00		Water水	30			
		0,50		Formic acid甲酸			10+15	Check pH 3.0-3.3 BCG to Yellow 8 (pH 3.0-3.3 BCG to Yellow 8)
		3,00		chrome powder铬粉				
		2,00		TANNESCO® HN powder				
RECHROMING铬复鞣		0,50		sodium formate甲酸钠			60	
		1,50		CORIPOL® SG			30	
		3,00		SELLATAN® RL LIQ			30	
BASIFICATION提碱		1,00		sodium formate甲酸钠				
		1,00		sodium bicarbonate小苏打		3x15+60		Check pH 3.0-3.3 BCG to Green 9 (pH 3.0-3.3 BCG to Green 9)
		3,00		OROPON® WB				
		2,00		CORIPOL® SLG-A			90	
Drain控水		0,00						
		150,00		Water水	30			
		3,00		SELLASOL® NG LIQ				
NEUTRALISATION		1,00		sodium formate甲酸钠			60	
中和		1,00		sodium bicarbonate小苏打			20	Check pH 6.0-6.5 BCG to Deep Blue 10 (pH 6.0-6.5 BCG to Deep Blue 10)
		0,00						
		1,50		OROPON® DVP				
		1,00		CORIPOL® SLG-A			60	Automatic: Q25. Next day do not 30/10/20 (20), 30/10/20 (20)
		0,00						
		50,00		Water水	30			
RETANNING		2,00		MAGNOPAL® PGN-A			30	
复鞣		2,00		BAYKANOL® PR-A			30	
		2,00		SELLASOL® BC-N				
		3,00		TANIGAN® OS-A				
		5,00		SELLATAN® RL LIQ				
		3,00		GS powder				
		3,00		RETINGAN® LFC				
dyeing染色		2,20		SELLA® Fast Orange A				
		2,00		SELLA® Fast Yellow A				
		2,00		MAGNOPAL® HS				
		1,00		BAYKANOL® RT CONC			60	Check for proper dye penetration 检查染料渗透情况
fattiquoring加脂		150,00		Water水	50		30	
		5,00		CORIPOL® ESU				
		4,00		CORIPOL® SLG-A				
		5,00		CORIPOL® MK-A				
		1,00		CORIPOL® PURE N				
		4,00		CORIPOL® PURE XS				
		0,50		BORRON® SAF -A			20+40	
		0,10		Preservative防腐剂				
		1,00		GS powder			20	
		100,00		Water水	50			
		2,00		Formic acid甲酸			10+20	
		1,00		Formic acid甲酸			10+20	Check for bath exhaustion and then 检查是否回水
Drain控水								
		200,00		Water水	30		10	
Drain控水								
		200,00		Water水	30			
TOP DYE顶染		0,30		SELLA® Fast Orange A				
		0,10		SELLA® Fast Yellow A				
		1,00		BAYKANOL® RT CONC			30	
		1,00		CORIPOL® PURE N				
		1,00		CORIPOL® BZE-I				
		1,00		CORIPOL® UFB-A			30	
		1,00					20+30	Check for bath exhaustion and then 检查是否回水
		200,00		Water水	30		10	
Drain控水								

Mechanical Operation:

Horse up, set out, hang to dry, then mill to required softness.

搭马过夜，伸展，挂晾干燥，然后摔软至所需软度。

Process Information:

Running Time:

11 hrs 10 min

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