

Wet End - Process Formulation (RETAN)



N9 CILIEGIO wet end.xlsx

Date: 10-Jul-2024
Technician: Tempesti

Company:	FASHION S/S 2026	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	16-1150
Aim of Trial:	smooth and tight平细紧实	Piece count:	
Project - N°:	N9 CILIEGIO	Substance:	1,2-1,3 mm
Material:	Italian calf wb意大利小牛蓝皮	Weight:	
% refer to:	shaved weight削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	0,000	Water水	40°C			
		1,00	0,000	Formic acid甲酸				
		0,30	0,000	BORRON® ADN			30	
drain 控水			0,000					
		100,00	0,000	Water水	40°C			
		2,00	0,000	NOALTAN AL			30	
		1,00	0,000	CORIPOL® FCT				
		5,00	0,000	RETINGAN® LFC			20	
		6,00	0,000	basochrom x50			240	automatic自动过夜
drain 控水								morning pH: 3,8次日
		150,00	0,000	Water水	35°C			
		3,00	0,000	SELLASOL® NG LIQ				
		0,50	0,000	sodium formate甲酸钠				
		0,20	0,000	sodium bicarbonate小苏打			30	pH: 4,4-4,6
		5,00	0,000	BAYTIGAN® AR			45	
drain wash控水水洗			0,000					
		80,00	0,000	Water水	30°C			
		5,00	0,000	RETINGAN® LFC			20	
		2,00	0,000	LEVOTAN® HPP			10	
		14,00	0,000	TANIGAN® FAO LIQ				
		2,00	0,000	tara				
		3,00	0,000	SELLASOL® FTF			30	
		x		dyestuffs染料				
		4,00		RETINGAN® R7			60	
		100,00	0,000	Water水	50°C			
		x		Formic acid甲酸			30	
drain wash控水水洗			0,000					
		100,00	0,000	Water水	50°C			
		4,00	0,000	LEVOTAN® HPP				
		3,00	0,000	CORIPOL® BZE/N				
		0,40	0,000	BORRON® SAF-A			60	
		4,00	0,000	LEVOTAN® RP			30	
		0,50	0,000	Formic acid甲酸			30	
drain 控水			0,000					

Mechanical Operation:

set out, vacuum dry 250" at 40°C
伸展，真空40°C250秒

Process Information:

Running Time: 11 hrs 05 min

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